NANO TECHNOLOGY
CHEMICALS

Safety Data Sheet

Sodium Gluconate

The pages that follow are the Safety Data Sheet as issued by the supplier/manufacturer. They are provided unchanged by Nano Technology Chemicals (NTC). Refer to Section 1 of the attached SDS for the responsible party and emergency telephone number.

Questions about this product or document:

Nano Technology Chemicals, Charlotte, NC
Phone: 704-659-3682
Email: sales@nanotechnologychemicals.com
Web: nanotechnologychemicals.com

Cover sheet date: October 12, 2026. For the SDS revision date, see the attached document.

In an emergency, use the emergency telephone number in Section 1 of the attached SDS.

SAFETY DATA SHEET

Jungbunzlauer

Sodium Gluconate

Section 1. Identification

GHS product identifier : Sodium Gluconate

CAS number : 527-07-1

Other means of identification : Not available.

Product use : Food additive. Feed additive. Cosmetic additive. Pharmaceutical raw material. Chelating agent. Construction materials. Industrial use.

Supplier's details : Jungbunzlauer Inc.
95 Wells Avenue, Suite 150
Newton, Massachusetts 02459
USA
P: +1 617 969-0900

e-mail address of person responsible for this SDS : msds@jungbunzlauer.com

Emergency telephone number (with hours of operation) : In case of chemical emergencies:
+1 202 464 2554 (24/7 - USA and Canada, NCEC)

Section 2. Hazards identification

OSHA/HCS status : This material is considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200).

Classification of the substance or mixture : COMBUSTIBLE DUSTS

GHS label elements

Signal word : Warning

Hazard statements : May form combustible dust concentrations in air.

Precautionary statements

Prevention : Not applicable.

Response : Not applicable.

Storage : Not applicable.

Disposal : Not applicable.

Hazards not otherwise classified : None known.

Hazards identified when used : No known significant effects or critical hazards.

Section 3. Composition/information on ingredients

Substance/mixture : Substance

Other means of identification : Not available.

Section 3. Composition/information on ingredients

Ingredient name	Synonyms	%	Identifiers
sodium gluconate	D-Gluconic acid, monosodium salt; sodium D-gluconate; sodium salt of D-gluconic acid; sodium (2R,3S,4R,5R) -2,3,4,5,6-pentahydroxyhexanoate; Sodium pentahydroxy-capronate	100	CAS: 527-07-1

Any concentration shown as a range is to protect confidentiality or is due to batch variation.

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

Section 4. First aid measures

Description of necessary first aid measures

Eye contact : Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Get medical attention if irritation occurs.

Inhalation : Remove victim to fresh air and keep at rest in a position comfortable for breathing.

Skin contact : Flush contaminated skin with plenty of water. Remove contaminated clothing and shoes. Get medical attention if symptoms occur.

Ingestion : Wash out mouth with water. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Do not induce vomiting unless directed to do so by medical personnel.

Most important symptoms/effects, acute and delayed

Potential acute health effects

Eye contact : Exposure to airborne concentrations above statutory or recommended exposure limits may cause irritation of the eyes.

Inhalation : Exposure to airborne concentrations above statutory or recommended exposure limits may cause irritation of the nose, throat and lungs.

Skin contact : No known significant effects or critical hazards.

Ingestion : No known significant effects or critical hazards.

Over-exposure signs/symptoms

Eye contact : Adverse symptoms may include the following:
irritation
redness

Inhalation : Adverse symptoms may include the following:
respiratory tract irritation
coughing

Skin contact : No specific data.

Ingestion : No specific data.

Indication of immediate medical attention and special treatment needed, if necessary

Notes to physician : Treat symptomatically. Contact poison treatment specialist immediately if large quantities have been ingested or inhaled.

Specific treatments : No specific treatment.

Protection of first-aiders : No action shall be taken involving any personal risk or without suitable training.

See toxicological information (Section 11)

Section 5. Fire-fighting measures

Extinguishing media

Suitable extinguishing media : Use dry chemical, CO_2, water spray (fog) or foam. Use an extinguishing agent suitable for the surrounding fire.

Unsuitable extinguishing media : Avoid high pressure media which could cause the formation of a potentially explosible dust-air mixture.

Specific hazards arising from the chemical : May form explosible dust-air mixture if dispersed.

Hazardous thermal decomposition products : Decomposition products may include the following materials:
carbon dioxide
carbon monoxide
metal oxide/oxides

Special protective actions for fire-fighters : Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training. Move containers from fire area if this can be done without risk. Use water spray to keep fire-exposed containers cool.

Special protective equipment for fire-fighters : Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

Remark : Non-flammable.

Remark (Explosibility) : May form explosible dust-air mixture if dispersed.

Section 6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

For non-emergency personnel : No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Shut off all ignition sources. No flares, smoking or flames in hazard area. Put on appropriate personal protective equipment.

For emergency responders : If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials.
See also the information in "For non-emergency personnel".

Environmental precautions : Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).

Methods and materials for containment and cleaning up

Small spill : Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Vacuum or sweep up material and place in a designated, labeled waste container. Dispose of via a licensed waste disposal contractor.

Large spill : Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Vacuum or sweep up material and place in a designated, labeled waste container. Avoid creating dusty conditions and prevent wind dispersal. Dispose of via a licensed waste disposal contractor.

Section 7. Handling and storage

Precautions for safe handling

Section 7. Handling and storage

Protective measures : Put on appropriate personal protective equipment (see Section 8). Do not ingest. Avoid contact with eyes, skin and clothing. Avoid breathing dust. Avoid the creation of dust when handling and avoid all possible sources of ignition (spark or flame). Prevent dust accumulation. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Electrical equipment and lighting should be protected to appropriate standards to prevent dust coming into contact with hot surfaces, sparks or other ignition sources. Take precautionary measures against electrostatic discharges. To avoid fire or explosion, dissipate static electricity during transfer by grounding and bonding containers and equipment before transferring material. Empty containers retain product residue and can be hazardous. Do not reuse container.

Advice on general occupational hygiene : Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.

Conditions for safe storage, including any incompatibilities : Store in accordance with local regulations. Store in a segregated and approved area. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Eliminate all ignition sources. Separate from oxidizing materials. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use.

Section 8. Exposure controls/personal protection

Control parameters

Occupational exposure limits

Ingredient name	Exposure limits
sodium gluconate	None.

Biological exposure indices

None known.

Appropriate engineering controls : Use only with adequate ventilation. If user operations generate dust, fumes, gas, vapor or mist, use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits. The engineering controls also need to keep gas, vapor or dust concentrations below any lower explosive limits. Use explosion-proof ventilation equipment.

Environmental exposure controls : Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

Individual protection measures

Hygiene measures : Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

Eye/face protection : Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: safety glasses with side-shields. If operating conditions cause high dust concentrations to be produced, use

Section 8. Exposure controls/personal protection

Skin protection

Hand protection : Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated.
Recommended: < 480 min (breakthrough time): rubber, Plastic gloves.

Body protection : Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

Other skin protection : Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

Respiratory protection : Based on the hazard and potential for exposure, select a respirator that meets the appropriate standard or certification. Respirators must be used according to a respiratory protection program to ensure proper fitting, training, and other important aspects of use.
Recommended: Ensure an MSHA/NIOSH-approved respirator or equivalent is used.

Section 9. Physical and chemical properties

The conditions of measurement of all properties are at standard temperature and pressure unless otherwise indicated.

Appearance

Physical state : Solid. [Granulate. Crystalline powder.]

Color : White. Off-white.

Odor : Odorless. Slight.

Odor threshold : Not available.

pH : 6.5 to 7.5 [Conc. (% w/w): 10%]

Melting point/freezing point : Decomposes.

Boiling point or initial boiling point and boiling range : Not available.

Flash point : Not applicable.

Evaporation rate : Not available.

Flammability : Non-flammable.

Lower and upper explosion limit/flammability limit : Not applicable.

Vapor pressure : Not applicable.

Relative vapor density : Not applicable.

Relative density : Not available.

Density : Bulk density: 600 - 1000 kg/m^3

Solubility(ies) :

Media	Result
alcohols	Slightly soluble

Solubility in water : 590 g/l [25°C]

Partition coefficient: n-octanol/water : -5.99

Auto-ignition temperature : Not applicable.

Decomposition temperature : 170 to 220°C (338 to 428°F)

Section 9. Physical and chemical properties

Viscosity : Dynamic (room temperature): Not available.
Kinematic (room temperature): Not available.
Kinematic (40°C (104°F)): Not available.

Oxidizing properties : None.

Explosive properties : May form explosible dust-air mixture if dispersed.

Particle characteristics

Median particle size : <1.18 mm

Combustible dust

Dust explosion class : St1

Section 10. Stability and reactivity

Reactivity : Under normal conditions of storage and use, hazardous reactions will not occur.

Chemical stability : The product is stable.

Possibility of hazardous reactions : Under normal conditions of storage and use, hazardous reactions will not occur.

Conditions to avoid : Avoid the creation of dust when handling and avoid all possible sources of ignition (spark or flame). Take precautionary measures against electrostatic discharges. To avoid fire or explosion, dissipate static electricity during transfer by grounding and bonding containers and equipment before transferring material. Prevent dust accumulation. Keep away from moisture.

Incompatible materials : Reactive or incompatible with the following materials:
oxidizing materials

Hazardous decomposition products : Under normal conditions of storage and use, hazardous decomposition products should not be produced.

Section 11. Toxicological information

Information on toxicological effects

Acute toxicity

Product/ingredient name	Result and Species	Dose [Exposure]	Remarks
sodium gluconate	Oral - Rat - Male, Female - LDLo	>2000 mg/kg	-

Conclusion/Summary : Based on available data, the classification criteria are not met.

Irritation/Corrosion

Product/ingredient name	Result and Species	Exposure	Remarks
sodium gluconate	Skin - Rabbit - Not irritant - [OECD 404]	-	test substance: D-Gluconic acid CAS 526-95-4 (read-across)
	Eyes - Rabbit - Not irritant - [OECD 405]	-	test substance: D-Gluconic acid CAS 526-95-4 (read-across)

Conclusion/Summary

Skin : Based on available data, the classification criteria are not met.

Eyes : Based on available data, the classification criteria are not met.

Respiratory : Not available.

Respiratory or skin sensitization

Conclusion/Summary

Section 11. Toxicological information

Skin : Not available.

Respiratory : Not available.

Mutagenicity

Product/ingredient name	Result	Experiment	Remarks
sodium gluconate	Negative [OECD 471] Negative	In vitro - Bacteria - Metabolic activation: with and without In vivo - Mouse	- -

Conclusion/Summary : Based on available data, the classification criteria are not met.

Carcinogenicity

Conclusion/Summary : Not available.

Reproductive toxicity

Conclusion/Summary : Not available.

Specific target organ toxicity (single exposure)

Not available.

Specific target organ toxicity (repeated exposure)

Not available.

Aspiration hazard

Not available.

Information on the likely routes of exposure : Not available.

Potential acute health effects

Eye contact : Exposure to airborne concentrations above statutory or recommended exposure limits may cause irritation of the eyes.

Inhalation : Exposure to airborne concentrations above statutory or recommended exposure limits may cause irritation of the nose, throat and lungs.

Skin contact : No known significant effects or critical hazards.

Ingestion : No known significant effects or critical hazards.

Symptoms related to the physical, chemical and toxicological characteristics

Eye contact : Adverse symptoms may include the following:
irritation
redness

Inhalation : Adverse symptoms may include the following:
respiratory tract irritation
coughing

Skin contact : No specific data.

Ingestion : No specific data.

Delayed and immediate effects and also chronic effects from short and long term exposure

Short term exposure

Potential immediate effects : Not available.

Potential delayed effects : Not available.

Long term exposure

Potential immediate effects : Not available.

Potential delayed effects : Not available.

Potential chronic health effects

Section 11. Toxicological information

Product/ingredient name	Result and Species	Dose [Exposure]	Remarks
sodium gluconate	Oral - Sub-acute - Rat - Male - NOAEL	1000 mg/kg [28 days]	-
	Oral - Sub-acute - Rat - Female - NOAEL	2000 mg/kg [28 days]	-

Conclusion/Summary : Based on available data, the classification criteria are not met.

General : Repeated or prolonged inhalation of dust may lead to chronic respiratory irritation.

Carcinogenicity : No known significant effects or critical hazards.

Mutagenicity : No known significant effects or critical hazards.

Reproductive toxicity : No known significant effects or critical hazards.

Numerical measures of toxicity

Acute toxicity estimates

Not available.

Section 12. Ecological information

Toxicity

Product/ingredient name	Result [Exposure]	Species	Remarks
sodium gluconate	Acute - LC50 >100 mg/l [96 hours] [OECD 203]	Fish - *Oryzias latipes*	-
	Acute - EC50 >1000 mg/l [48 hours] [OECD 202]	Daphnia - *Daphnia magna*	-
	Chronic - NOEC >100 mg/l [72 hours] [OECD 201]	Algae - *Desmodesmus subspicatus*	-

Conclusion/Summary : Based on available data, the classification criteria are not met.

Persistence and degradability

Product/ingredient name	Test	Result	Remarks
sodium gluconate	OECD 301D	89% [28 days] - Readily	-
	OECD 311	100% [35 days] - Readily	-

Conclusion/Summary : Readily biodegradable.

Bioaccumulative potential

Product/ingredient name	$LogP_{ow}$	BCF	Potential
sodium gluconate	-5.99	-	Low

Mobility in soil

Soil/Water partition coefficient : Not available.

Mobility : Low mobility in soil predicted, based on log Kow < 3.0.

Other adverse effects : No known significant effects or critical hazards.

Section 13. Disposal considerations

Disposal methods : The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

Section 14. Transport information

	DOT Classification	TDG Classification	Mexico Classification	ADR/RID	IMDG	IATA
UN number	Not regulated.	Not regulated.	Not regulated.	Not regulated.	Not regulated.	Not regulated.
UN proper shipping name	-	-	-	-	-	-
Transport hazard class(es)	-	-	-	-	-	-
Label						
Packing group	-	-	-	-	-	-
Environmental hazards	No.	No.	No.	No.	Marine Pollutant: No	No.

Special precautions for user : **Transport within user's premises:** always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

Transport in bulk according to IMO instruments : Not intended.

Section 15. Regulatory information

U.S. Federal regulations

TSCA 8(a) CDR Exempt/Partial exemption: Not determined

TSCA 12(b) - Chemical export notification

Not applicable.

Clean Air Act Section 112 (b) Hazardous Air Pollutants (HAPs) : Not listed

Clean Air Act Section 602 Class I Substances : Not listed

Clean Air Act Section 602 Class II Substances : Not listed

DEA List I Chemicals (Precursor Chemicals) : Not listed

Section 15. Regulatory information

DEA List II Chemicals (Essential Chemicals) : Not listed

SARA 302/304

Composition/information on ingredients

No products were found.

SARA 304 RQ : Not applicable.

SARA 311/312

Classification : COMBUSTIBLE DUSTS

Composition/information on ingredients

No products were found.

State regulations

Massachusetts : None of the components are listed.

New York : None of the components are listed.

New Jersey : None of the components are listed.

Pennsylvania : None of the components are listed.

California Prop. 65

This product does not require a Safe Harbor warning under California Prop. 65.

EPA PFAS Compilation from Comptox

Not listed.

TSCA 8(a)7 - One-time Reporting PFAS

Not listed.

International regulations

Chemical Weapon Convention List Schedules I, II & III Chemicals

Not listed.

Montreal Protocol

Not listed.

Stockholm Convention on Persistent Organic Pollutants

Not listed.

Rotterdam Convention on Prior Informed Consent (PIC)

Not listed.

UNECE Aarhus Protocol on POPs and Heavy Metals

Not listed.

OECD Comprehensive Global PFAS Database

Not listed.

Inventory list

Australia : All components are listed or exempted.

Canada : All components are listed or exempted.

China : All components are listed or exempted.

Eurasian Economic Union : **Russian Federation inventory**: All components are listed or exempted.

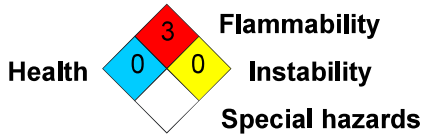
Japan : **Japan inventory (CSCL):**
All components are listed or exempted.
Japan inventory (ISHL):
All components are listed or exempted.

Section 15. Regulatory information

New Zealand	:	All components are listed or exempted.
Philippines	:	All components are listed or exempted.
Republic of Korea	:	All components are listed or exempted.
Taiwan	:	All components are listed or exempted.
Thailand	:	All components are listed or exempted.
Turkey	:	All components are listed or exempted.
United States	:	All components are active or exempted.
Viet Nam	:	All components are listed or exempted.

Section 16. Other information

National Fire Protection Association (U.S.A.)



Procedure used to derive the classification

Classification	Justification
COMBUSTIBLE DUSTS	Expert judgment

History

Date of printing	:	08/20/2026
Date of issue/Date of revision	:	08/20/2026
Date of previous issue	:	No previous validation
Version	:	1
Key to abbreviations	:	ADR = Agreement concerning the International Carriage of Dangerous Goods by Road ATE = Acute Toxicity Estimate BCF = Bioconcentration Factor DOT = Department of Transportation GHS = Globally Harmonized System of Classification and Labelling of Chemicals IATA = International Air Transport Association IBC = Intermediate Bulk Container IMDG = International Maritime Dangerous Goods LogPow = logarithm of the octanol/water partition coefficient MARPOL = International Convention for the Prevention of Pollution From Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution) N/A = Not available RID = The Regulations concerning the International Carriage of Dangerous Goods by Rail SGG = Segregation Group TDG = Transportation of Dangerous Goods UN = United Nations
References	:	Not available.

Indicates information that has changed from previously issued version.

Notice to reader

To the best of our knowledge, the information contained herein is accurate. However, neither the above-named supplier, nor any of its subsidiaries, assumes any liability whatsoever for the accuracy or completeness of the information contained herein.
Final determination of suitability of any material is the sole responsibility of the user. All materials may present unknown hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards that exist.

Product code: 100000000042